



BODY 992 ANTICORROSIVE PRIMER

Technical Data Sheet No 112

VOC compliant with the regulations

1K Alkyd Based System

High quality, quick drying

Excellent anticorrosion protection

General Technical Description



Mix with BODY NITRO THINNER

Air dry 5 - 6h / 22-25°C panel temperature

Surface

On old, sanded paint work

Metal or wooden surfaces

OEM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: An Anticorrosive primer

2 passes »» Apply in thin layers over sanded areas only.



Mix well BODY 992 ANTICORROSIVE PRIMER



5-10 min / 20-22°C
Final flash off time

Flash Point:
24°C / 75°F

Specific Gravity:
1.30 g/cm³

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and solvents
- It can be used by countries that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C.
- Do not apply the primer as 'wet on wet' on TPA surfaces



10 % BODY NITRO THINNER



Non force dry - 5-6h / 22-25°C

Solid Content (No thinner):
60% Weight

VOC (2001/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 450 g/L.
2004/42/IB(c)(540)450



25% BODY NITRO THINNER
18-23 s - Cup 4 @23°C
- DIN 53211



Always wear protective equipment

Theoretical Coverage:
7 m² / l at 50micron dry film thickness

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL



Compliant Spray gun
1.8mm
3-4 bar inlet pressure
2x coats = 60-80 micron



Follow the application instructions mentioned in this TDS



HVLP Spray gun 1.8 mm
0.7 bar inlet pressure
2x coats = 60-80 micron

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